

**ENGINEERING CHANGE NOTICE**  
**DART AEROSPACE LTD**

Date: 19.02.26	Job No.: RB18-EUROCOPTER	ADR Yes/No: N	ADR Date:	ECN #: 19- 563
Product No.: DART TOOLING EUROCOPTER		Created By: VM	Approved By: <i>W/P</i>	
Product Name: TGB DRAIN TUBE		Checked By: <i>cmh</i>		

Reason for Change:  
ASSEMBLY ISSUE

Documents Released:

RBE703A95-0505-00 REV L

IF APPLICABLE: NCR: \_\_\_\_\_ PAR: \_\_\_\_\_ CAR: \_\_\_\_\_ CIR: \_\_\_\_\_ URF: 19-563

PAPERWORK UPDATE ☐

PARTS MUST COMPLY ☒

PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance / Customer Support Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Airbus	N			
3	Notify Leonardo	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10		N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	MD		<i>cmh 19.02.26</i>
12	Update Product Specification Files (Bluefiles)	N			
13	Update Approved/Preliminary Dwg PDF Files	Y	MD		<i>cmh 19.02.26</i>
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	MD		<i>cmh 19.02.26</i>
17	Update / Verify Authorized Release Certificate Database	Y	MD		<i>cmh 19.02.26</i>
18	Create / Update Change Record Form / Item Card Database	N-Y	MD		
19	Create / Update Packaging Process Plan (PPP)	N			
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	N			
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	N			
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

STOCK CAN BE REWORK , SEE RBE703A95-0505-00 REV L DRAWING FOR MORE INFO  
RELEASE RBE703A95-0505-00 REV L DRAWING  
PLACE DRAWING RBE703A95-0505-00 REV 9 IN SUPERCEED FOLDER  
CLOSE URF19-563

*Handwritten notes:*  
7 QRTN  
5116692  
w/ - done  
w 19.02.26  
P. 19.12.80

ECN Verified & Complete: \_\_\_\_\_

Date: \_\_\_\_\_

## Under Review Notification

Raised By: Ketan Tailor

Product #: Dart Tooling Eurocopter

Date: February 5, 2019

Product Name: TGB Drain Tube

Part Number (D-Part and 9-Digit) (eg. D3535-11) (eg. D3535-25) (eg. D206-642-143) (eg. RBEM324U3010101-1)	Drawing or Document & <u>Current</u> Affected Revision for each part listed	"Y" or "N" Required for Each Part Do not leave blank							Reserved ECN / URF Log Number	Instructions Relevant to Each Part (including whether CHG #'s will be affected)
		DO NOT SHIP	Red Tag/Quarantine Stock	Advise Customers	Hold all Production	Re-Work Stock	IPP Under Review (Engineer Signoff Required.)	Put Product Specifications Under Review ("Bluefiles")		
RBE703A95-0505-00	RBE703A95-0505-00 REV. 9	Y	Y	N	Y	Y	N	N	19-563	

### Description of Issue:

Create subassembly for packaging in field maintenance kit  
 Create subassembly for quill and hose  
 Kuri-Tech hose disconnects very easily: install stainless steel sleeve (0.38" OD. X 0.25" ID. X 1" LG.) in Kuri-Tech hose until flush (as per deviation)

### Distribution:

VP Operations

Director of Operations

Director Quality Assurance

QC Coordinator

Director of Engineering

Chief Engineer

Engineering Project Managers

Engineering Clerk

Customer Support Manager

Production Engineers

Production Planners

Purchasing Manager

Technical Support

Product Manager - Solutions Provider

Supply Chain Director / Senior Buyer

Marketing Eugene

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